

Quality Clause 240601 - ABS Inspection Requirements (01/22/21)

American Bureau of Shipping (ABS) inspection and certification is required prior to shipment of components and/or raw materials from the Supplier's facility. The Supplier is responsible to contact and schedule ABS surveyor inspection. The surveyor shall be notified what ABS rules apply when onsite for certification. To support the surveyor visit, the Supplier must provide information listed below and confirm with the surveyor that it will be included on both the ABS certification report and ABS invoice sent to Rolls-Royce. This information can be obtained by the Supplier from the Rolls-Royce purchase order (PO).

- Rolls-Royce PO number
- Rolls-Royce part number and revision
- Unique item heat lot or serial number (where applicable)
- Ship Class and Hull number (when available)

All ABS charges incurred on this purchase order are to be billed directly to Rolls-Royce. The above information must be included on invoices for prompt payment. ABS reports and invoices MUST be submitted using the Coupa Supplier Portal (CSP), unless cXML integration has been agreed and implemented, and be sent electronically to NAFSCAP@Rolls-Royce.com and RRNMI.Certs@Rolls-Royce.com referencing the Rolls-Royce PO number in the email subject line using the following format: "ABS Report for PO XXXXXXXXXXX".